



8-32 thru
c-bore this
side as needed
to clear thread
termination.

* Adjust diameter
to provide 0.002 total
crush on o-ring in
steam cylinder bore

This drawing is not to be
modified, copied or sold,
It is provided free of charge
to the Live Steam community

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	NAME	DATE		
DRAWN	W. C. Shields	2008		
COMMENTS:			TITLE:	
			Steam Piston	
MATERIAL	Brass	SIZE	DWG. NO.	REV
Quantity	2	A	16	
DO NOT SCALE DRAWING		SCALE: 2:1		SHEET 1 OF 1